



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-043

Job Sheet 172480



Part No: D350-636-043

Job Qty: 1 ea

Part Name: Standard Wearplates & Wearpads AS350 / AS355 (CHG003 or earlier) Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV J IPP Rev:A New Issue 07-12-17 DD IPP Rev:B 10.05.20 added QC4 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/2/18	3/2/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 05 2018
110	Packaging	1 pcs	3/2/18	3/2/18	0.00	0.00	Packaging1-3		MAR 05 2018
115	QC	1 pcs	3/2/18	3/2/18	0.00	0.00	QC4		Smb
118	DC	1 pcs	3/2/18	3/2/18	0.00	0.00	DC		
120	Packaging	1 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3-1		Smb
130	QC21-FG	1 Ea	3/2/18	3/2/18	0.00	0.00	QC21		MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C5A	Bolt	38 Ea (38 ea)	90-Start up Operation	5019396
AN3C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	50125709-40
D3535-13	Wearplate Fwd	1 Ea (1 ea)	90-Start up Operation	5043025
D3535-25	Wearplate Center	1 Ea (1 ea)	90-Start up Operation	5032628
D3535-35	Wearplate Aft	1 Ea (1 ea)	90-Start up Operation	5046145
D3536-13	Gasket Forward	1 Ea (1 ea)	90-Start up Operation	5030648
D3536-25	Gasket Center	1 Ea (1 ea)	90-Start up Operation	5040424
D3536-35	Gasket Aft	1 Ea (1 ea)	90-Start up Operation	5030776
D3537-1	Wearpad	5 Ea (5 ea)	90-Start up Operation	5037413
NAS1149C0332R	Washer	42 Ea (42 ea)	90-Start up Operation	5019380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C5A	38	807	0
	AN3C7A	4	479	0
	D3535-13	1	5	0
	D3535-25	1	25	0
	D3535-35	1	7	0
	D3536-13	1	19	0
	D3536-25	1	16	0
	D3536-35	1	24	0
	D3537-1	5	105	0
	NAS1149C0332R	42	1,795	0

Part Specifications

Specifications could not be found.



Container No: S047835



Part: D350-636-043

Job No: 172480

Serial No/Batch: S047835

Revision:
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/05/18



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K6A 1K7
Canada

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001053	S047725	AN3C5A	Bolt	s019396	Start Up Stores/Pkg-2	38
001053	S047717	AN3C7A	Bolt	FM125709-40	Start Up Stores/Pkg-2	4
001053	F143625	D3535-13	Wearplate Fwd		Start Up Stores/Pkg-2	1
001053	S032628	D3535-25	Wearplate Center	S032626	Start Up Stores/Pkg-2	1
001053	S047830	D3535-35	Wearplate Aft	s046145	FP002	1
001053	S047694	D3536-13	Gasket Forward	s030648	Start Up Stores/Pkg-2	1
001053	S047693	D3536-25	Gasket Center	s046424	Start Up Stores/Pkg-2	1
001053	S047692	D3536-35	Gasket Aft	s030776	Start Up Stores/Pkg-2	1
001053	S047690	D3537-1	Wearpad	s037413	Start Up Stores/Pkg-2	5
001053	S043998	NAS1149C0332R	Washer	S019380	Start Up Stores/Pkg-2	42

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/5/18 10:42 AM Dart.joly.jocelyne

5.0 PARTS LIST

(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23118AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN8C44A	BOLT (REPLACES AN8-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

Change Record

PAGE 1 OF 1

Part Number: D350-636-043

Description: WEARSHOE INSTALLATION (REPLACES -041)[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					